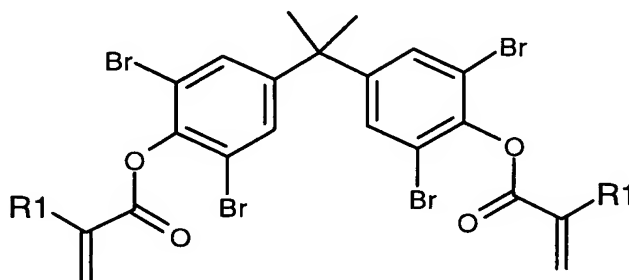


**What is claimed is:**

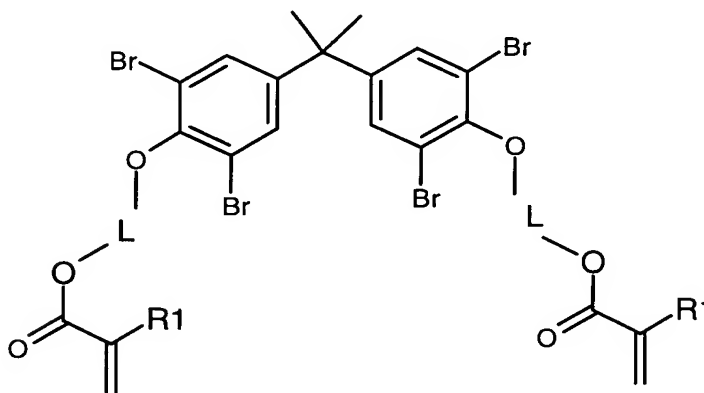
1. A brightness enhancing film comprising the reaction product of a polymerizable composition consisting essentially of:

- 5 a) one or more first monomers selected from the group consisting of  
i) a monomer comprising a major portion having the structure



wherein R1 is independently hydrogen or methyl; and

- 10 ii) a monomer comprising a major portion having the structure



- 15 wherein R1 is independently hydrogen or methyl, and  
L is a linking group independently selected from the group consisting of  
linear C<sub>2</sub>-C<sub>12</sub> alkyl groups,  
branched C<sub>2</sub>-C<sub>12</sub> alkyl groups and  
-CH<sub>2</sub>CH(OH)CH<sub>2</sub>-;

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and mixtures thereof;

b) a second monomer consisting of 2,4,6-tribromophenoxyethyl (meth)acrylate;

c) a crosslinking agent selected from the group consisting of pentaerythritol tri(meth)acrylate, pentaerythritol tetra(meth)acrylate, trimethylolpropane tri(meth)acrylate, and mixtures thereof;

d) optionally a monofunctional diluent; and

e) optionally a photoinitiator.

2. The brightness enhancing film of claim 1 wherein the first monomer is present in the polymerizable composition in an amount of at least about 20 wt-%.

3. The brightness enhancing film of claim 1 wherein the first monomer is present in the polymerizable composition in an amount less than about 40 wt-%.

4. The brightness enhancing film of claim 1 wherein the first monomer comprises a major portion of 2-propenoic acid, (1-methylethylidene)bis[(2,6-dibromo-4,1-phenylene)oxy(2-hydroxy-3,1-propanediyl)] ester.

5. The brightness enhancing film of claim 1 wherein the 2,4,6-tribromophenoxyethyl (meth)acrylate is present in an amount of at least about 25 wt-%.

6. The brightness enhancing film of claim 1 wherein the 2,4,6-tribromophenoxyethyl (meth)acrylate is present in an amount less than about 50 wt-%.

7. The brightness enhancing film of claim 1 wherein the crosslinking agent is a liquid at ambient temperature.

8. The brightness enhancing film of claim 1 wherein the crosslinking agent is present in the polymerizable composition in an amount ranging from about 5 wt-% to about 30 wt-%.

9. The brightness enhancing film of claim 1 wherein the crosslinking agent is pentaerythritol triacrylate.

10. The brightness enhancing film of claim 1 wherein the monofunctional diluent is present in the polymerizable composition in an amount ranging from about 10 wt-% to about 20 wt-%.

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11. The brightness enhancing film of claim 1 wherein the monofunctional (meth) acrylate diluent is a liquid at ambient temperature.

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12. The brightness enhancing film of claim 11 wherein the monofunctional (meth)acrylate diluent comprises phenoxyethyl (meth)acrylate, benzyl (meth)acrylate, and mixtures thereof.

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13. The brightness enhancing film of claim 11 wherein the monofunctional (meth)acrylate diluent comprises phenoxyethyl acrylate.

14. An article comprising the brightness enhancing film of claim 1 and a second optical film in contact with the brightness enhancing film.

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15. The article of claim 14 wherein the second optical film is a diffuser.

16. The article of claim 14 wherein the second optical film is an absorbing polarizer.

17. The article of claim 14 wherein the second optical film is a reflective polarizer.

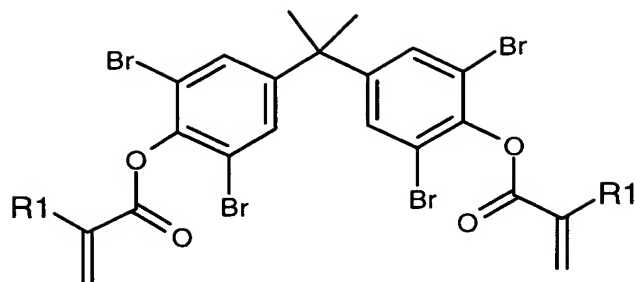
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18. The article of claim 14 wherein the second optical film comprises a prismatic structure.

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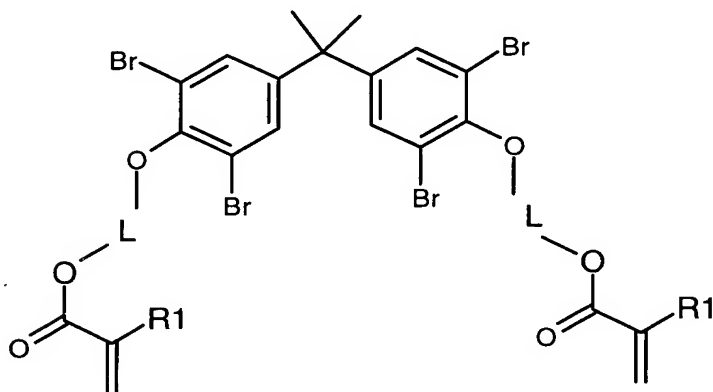
19. A polymerizable resin composition comprising comprising the reaction product of a polymerizable composition consisting essentially of:

- a) one or more first monomers selected from the group consisting of
  - i) a monomer comprising a major portion having the structure



wherein R1 is independently hydrogen or methyl; and

ii) a monomer comprising a major portion having the structure



wherein R1 is independently hydrogen or methyl, and

L is a linking group selected from the group consisting of

linear C<sub>2</sub>-C<sub>12</sub> alkyl groups,

branched C<sub>2</sub>-C<sub>12</sub> alkyl groups and

-CH<sub>2</sub>CH(OH)CH<sub>2</sub>-;

and mixtures thereof;

b) a second monomer consisting of 2,4,6-tribromophenoxyethyl (meth)acrylate;

c) a crosslinking agent selected from the group consisting of pentaerythritol tri(meth)acrylate, pentaerythritol tetra(meth)acrylate, trimethylolpropane tri(meth)acrylate, and mixtures thereof;

- d) optionally a monofunctional diluent; and
- e) optionally a photoinitiator.

20. An optical material comprising the reaction product of claim 19.

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21. The optical material of claim 20 wherein the material is a film.

22. The optical material of claim 21 wherein the film comprises a microstructured surface.

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